

1/2/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

Add lathe Conv. to Route and State to use Tig to turn Weld



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

DAS
69
9-89

RBE1X25-166-856-7
Job Sheet 189486



Part No: RBE1X25-166-856-7

Job Qty: 6 pcs

Part Name: Weldment



Status: New

Priority: Medium

Part Weight: 0 lbs

Job Created: 1/25/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 2/28/19

Type: SOLD

Description:

Note: DWG RBE1X25-166-856 Rev.1 IPP Rev. A 19.01.07 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
100	Large Fab - Welded Assy-1	6 pcs	2/28/19		0.00	1.50	Large Fab - 1	[Signature]
							Large Fab - 10	
							Large Fab - 2	
							Large Fab - 3	
							Large Fab - 4	
							Large Fab - 5	
							Large Fab - 6	
							Large Fab - 7	
							Large Fab - 8	
110	QC 9	6 pcs	2/28/19		0.00	0.00	Large Fab - 9	[Signature]
							QC 9 - 10	
							QC 9 - 18	
							QC 9 - 24	
							QC 9 - 43	
							QC 9 - 50	
120	QC 5	6 pcs	2/28/19		0.00	0.00	QC 9 - 9	[Signature]
							QC 5 - 10	
							QC 5 - 12	
							QC 5 - 17	
							QC 5 - 18	
							QC 5 - 19	
							QC 5 - 22	
							QC 5 - 24	
							QC 5 - 3	
							QC 5 - 38	
							QC 5 - 42	
							QC 5 - 43	
							QC 5 - 49	
							QC 5 - 51	
							QC 5 - 68	
							QC 5 - 68	



Container No: S166442



Part: RBE1X25-166-856-7

Job No: 189486

Serial No/Batch: S166442

Revision: B

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 03/26/19

Plex 1/25/19 7:26 AM Dart.lajeunesse.marie

				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
130	Outsource - 4 - Anodize	6 pcs	2/28/19	GRO002-VC	04/01/2019 PL
140	Packaging 2-1 - Receive - B4B	6 pcs	2/28/19	0.00 0.00	Packaging 2 - 1 - B4B
					Packaging 2 - 2 - B4B
					Packaging 2 - 3 - B4B
					Packaging 2 - 5 - B4B
					Packaging 2 - 4 - B4B
					Packaging 2 - 6 - B4B
					Packaging 2 - 7 - B4B
					Packaging 2 - 8 - B4B
					Packaging 2 - 9 - B4B
					Packaging 2 - 10 - B4B
					Packaging 2 - 11 - B4B
					Packaging 2 - 12 - B4B
					Packaging 2 - 13 - B4B
					Packaging 2 - 14 - B4B
					Packaging 2 - 15 - B4B
					Packaging 2 - 16 - B4B
					Packaging 2 - 17 - B4B
150	QC 6	6 pcs	2/28/19	0.00 0.00	QC 6 - 38
					QC 6 - 42
					QC 6 - 9
					QC 6 - 68
					QC 6 - 61
160	Packaging 3-1 - Stock - B4B	6 pcs	2/28/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
170	QC 21 - SA	6 pcs	2/28/19	0.00 0.00	QC 21 - SA - 21

Part Op 100 - Weld as per DWG.
 Descriptions: 130 - -Issue P/O; _____ -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -
 Material type; 6061T6 -Certificate of Conformity is required
 140 - Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBE1X25-166-856-1	Tube	6 pcs (1 ea)	100-Large Fab - Welded Assy-1	5166214
RBE1X25-166-856-5	Cap	6 pcs (1 ea)	100-Large Fab - Welded Assy-1	5163435

Job Allocations

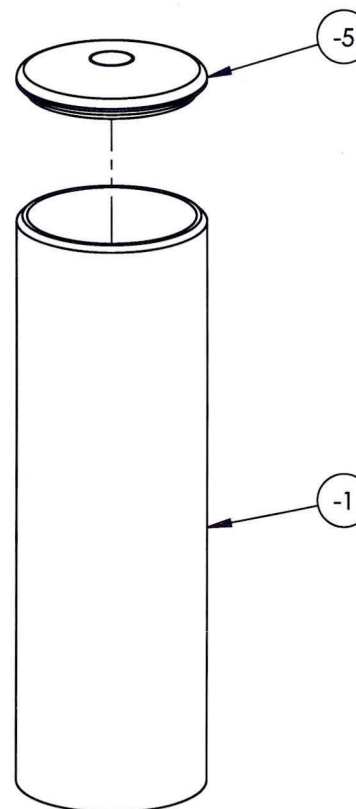
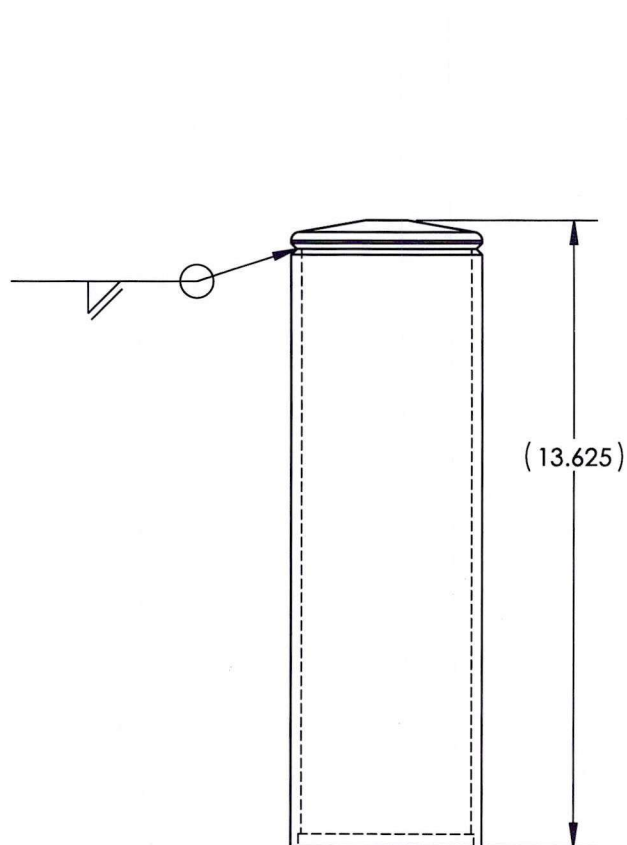
Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Welded Assy-1	RBE1X25-166-856-1	6	0	0
	RBE1X25-166-856-5	6	0	0

Part Specifications
Specifications could not be found.

Plex 1/25/19 7:26 AM Dart.lajeunesse.marie

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	-7 ADDED WELDMENT.	5/16/2014	JAG	GE



(7)
WELDMENT

RED BARN MACHINE	
TITLE ADAPTER <i>856 VP</i>	
DWG NO. RBE1X25-166-876-7	REV 1
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1	DRAWN BY: GILBERT APPROVED: <i>D Weil</i> HEAT TREAT FINISH CLEAR ANODIZE SPEC MIL-A-8625F, TYPE II, CLASS I USED ON MODEL EC135
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:4	DATE 5/15/2014
SHEET 5 OF 5	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO043049



Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

Attention: Grenon, Sylvie

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO043049

PO Date: 4/1/19

Due Date: 4/5/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Revise

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	189486	RBE1X25-166-856-7	Weldment -Issue P/O; -ANODIZE COLOR CLEAR, PER IAW MIL-A- 8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	4/5/19	6 pcs	0 pcs	6 pcs	\$20.00/pcs	\$120.00

XG

APR 03 2019

APR 03 2019

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Line Item Note *** NEED BACK APRIL 05,2019 ***

2	192367	RBW6405G00631-3G-4	Pin -Issue P/O; -ANODIZE COLOR RED, PER IAW MIL- A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	4/5/19	3 pcs	0 pcs	3 pcs	\$40.00/pcs	\$120.00
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Line Item Note *** NEED BACK APRIL 05,2019 ***

Grand Total: \$240.00



Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200

PURCHASE ORDER

PO043049



Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

A handwritten signature in black ink, likely belonging to Patrick Lussier, located at the bottom right of the Order Notes section.

Plex 4/3/19 3:50 PM dart.Lussier.Patrick



Certificat de Conformité / Certificate of Compliance

(018135-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

018135- 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.					
03-Apr-2019		SPARTAKOS BOUNTOURIS		PO043049					
#Ligne Line#	No. de Série / # Pièce Part Number /Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir / Back Order	
1	RBE1X25-166-856-7 Rev.	RBE1X25-166-856-7 01 -ANO-CLEAR [ANODIZE CLEAR] MIL-A-8625F TYPE 2 CLASS 1	ANODIZE CH	6	6	0	0	0	
3	C10-1 Rev.	C10-1 01 -ANO-BLACK [ANODIZE BLACK] MIL-A-8625F TYPE 2 SC2	ANODIZE CH	6	6	0	0	0	
4	RBE350A94-3701-00-01 Rev.	RBE350A94-3701-00-01 01 -ANO-BLACK [ANODIZE BLACK] MIL-A-8625F TYPE 2 CLASS 2	ANODIZE CH	12	12	0	0	0	

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Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness
Inspecteur Qualité
Quality Inspector
Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.